Name: wear resistant Single Roller Crusher Teeth

Product Name	Welding wear resistant single roller crusher teeth
Material	Q235/Q345+Chromium carbide overlay
Base metal	Q235/Q345 or customized
Hard facing layer	Chromium carbide overlay; 3+3,4+4,5+5,6+4,6+5,6+6,8+4,8+5,8+8,10+10,12+12,16+10,20+20,40 +10,etc
Chemical composition	C: 3.0-5.0 % Cr: 25-32 %
Hardness	HRC57-63
Microstructure	Carbide (Cr7C3)volume fraction above 50 %
Wear resistance	High wear/abrasion resistance
Flatness tolerance	±3 mm/m
Thickness tolerance	uniform overlay thickness, with tolerance within 0-0.5 mm
Impact resistance	Medium
Technology	Hardfacing, open arc welding, submerged arc welding
product Size	Customized sizes
Main thicknesses (base metal+overlay)	Customized thicknesses.
Main Application:	Mining, Steel, Cement, Power, Port, Glass, Coal, etc.

**Company:** Hard-plate is a an high-tech enterprise specializing in metal matrix hard-face wear resistant steel plate and wear resistant material manufacture .Relying on domestic institute ,Hard-plate researches and develops wear resistant material and hardfacing welding machine independently .Hard-plate also passed the ISO quality mangement system ,have dozens of own technologies .Now ,Hard-plate has become domestic famous enterprise.

## **Product:** Our produce includes 4 series

- 1.Hard-plate hardfacing wear resistant steel plate series (HP100,HP200,HP300,HP400)
- 2.Hard-plate wear resistant pipe and elbow
- 3. Wear parts manufacture and repair (Grinding roller ,Grizzly bar, Single roller crusher teeth, Distributor chute)

4.wear resistant welding material series(Overlay flux code welding wire, Wear resistant overlay welding rod )

**Application:** Our product are widely used in various industries ,such as metallurgy,power plant,mining ,cement ,glass and etc.Besides domestic market ,the products also sold to America ,Canada,Australia,South Korea,Japan

**Research and development ability (R&D ability):** 1More than 50 national patents including patents 2.Well-equipped laboratory with high-end metallographic analysis, equipment, spark-optical emission spectrometer,

Carbon sulfur analyzer, spectro- photometer, grain-abrasion testing machine, rockwell hardness apparatus, impact testing machine.